立葉機械有限公司
LIYE MACHINERY CO., LTD

BT Under Drive Press

Application:
Secondary process for lead frame
Clean print sheet
Flexible print circuit board
Not metal material

Feature

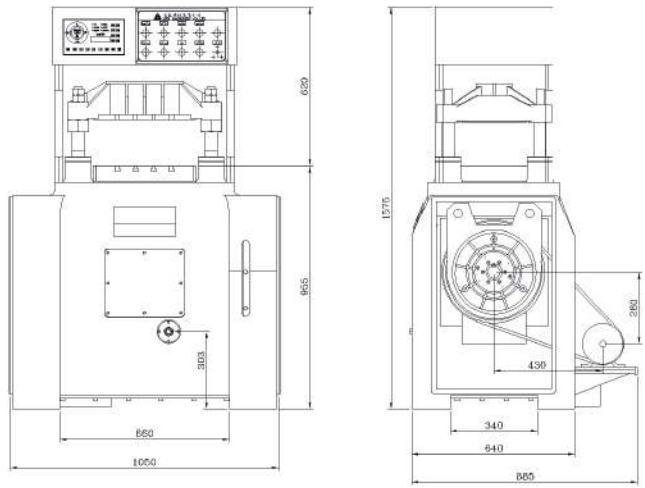
- High tensile cast iron stress relieved for maximum rigidity and long time accuracy.
- Non-oil on stamping parts. The mechanism is suitable in not-metal material working.
- It is designed for the operator convenience with computer control system, brake and error correction display on screen.

Machine Specification

Type :		BT-10			
Capacity	Ton	10			
Stroke	mm	20	30	40	50
Speed	spm	100 | 400	100 | 350	100 | 300	100 | 250
Shut height	mm	185	180	175	170
Shut height adjustment	mm	30			
Slide area	mm	400×250			
Bolster area	mm	400×350×60			
Base plate open	mm	240×70			
Main motor	Hp	3			
Weight	ton	1.5			
Circulating automated lubrication system					

※ We have modify machine specification without notice.
(Please contact with us for all information)

◎ Dimension



Increase Productivity
Provide – High Speed Stamping

Increase Performance
Effective Mass Counterbalance System

Increase Precision
Rigorous Testing – Dead Center – Perpendicularity - Parallelism

◎ Standard attachment

1. Motor inverter control
2. Manual shut height adjust
3. Hydraulic locking unit for slide
4. Crank angle indicator
5. Forced circulating lubrication system
6. 6 digits Preset counter
7. 6 digits Total counter
8. Cutter joint ×2
9. Miss feed joint ×2
10. Tool box

www.liye-presses.com

LIYE MACHINERY CO., LTD.
NO.12, Da-an Rd., Xinzhuang Dist., New Taipei City 242 Taiwan
TEL: 886-2-2207-1818 FAX: 886-2-2207-1919
Email: info@liye-presses.com